

### ABSTRACT OF THE DISCLOSURE

A stator for an electrical rotor motor has at least one stator pole tooth, a pole shoe, a coil body integrally extruded on the pole shoe, and at least one preassembled coil which is wound on the coil body and also slid onto the stator pole tooth and secured to the stator pole tooth by a unit of the pole shoe on which the coil body is integrally extruded.